



# Leopard DI650i T3 SURFACE DRILLS

## TECHNICAL SPECIFICATION

Leopard DI650i is a diesel powered, self-contained crawler mounted intelligent down-the-hole drill rig designed for demanding high-capacity production drilling applications in surface mining, as well as large-scale quarry applications. The drill is equipped with an operator's cabin, fixed boom, dry dust collector, drill pipe changer and incorporates a state-of-art design and layout.

### KEY FEATURES

Hole diameter:	115 - 203 mm (4½" – 8")
Drill pipes:	89, 102, 114, 127 and 140mm* (3½", 4", 4½", 5" and 5 ½"*)
DTH-Hammer	4", 5", 6" (optimum size)
Engine output:	403 kW/1800 rpm (Tier 3)
Air delivery	28,3 m <sup>3</sup> /min (1000cfm) working pressure up to 30 bar (435 psi)
Production capacity:	2,1 Mt/a, one shift operation
Total weight :	25 100 kg (55,336 lb) dry weight



ROTARY HEAD	
Rotary head	HTRH6, MRH6 (optional)
Drill pipes	89 / 102 / 114 / 127 / 140* 3½" / 4" / 4½" / 5" / 5½" (*with MRH6 option)
Operating pressure	180 bar HTRH6 200 bar MRH6
Rotation speed	0...100 rpm
Maximum rotation torque	HTRH6 4300 Nm / MRH6 5800 Nm (optional)
Hammer lubrication	Air / oil mist
Flushing	Air
Weight	HTRH6 478 kg / MRH6 560kg

FEED	
Feed type	Chain feed
Total length	11400 mm
Rotary head travel	6550 mm
Length of tubes	6000 mm
Hose reel	Standard
Feed extension travel	1100 mm
Feed/pull out force	54 kN
Feed swing	+30/-30°
Feed tilt	-58°/+91.8°

PIPE CHANGER	
Pipechanger type	Carousel, indexing
Storage capacity	8+1 (89 to 114 mm pipes), 4+1 (127 to 140mm pipes)
Pipe length	6000 mm
Max. hole depth	53,6 m (from 89 to 114 mm pipes) / 29,6m (127 and 140mm pipes)

BOOM	
Boom type	Fixed
Boom reach	4,2 m
Boom swing	-6.5°/+21.5°
Collaring height	+0.71 m/-0.38 m

CABIN	
Cabin type	iCab
Certificates	FOPS and ROPS
Noise level in the cabin	below 78 dB(A)
Air conditioning	Intelligent air condition safety + *
Pressurization	Standard
Seat	Ergonomic, multiposition
Vibration dampening	Standard
Windows	Safety laminated, tinted, with wipers
Power take-off	12 VDC and 24 VDC

\* Air condition system contains fluorinated greenhouse gases HFC-134a

POWERPACK	
Engine type	Caterpillar C15 (Tier 3)
Engine output	403 kW / 1800 rpm
Transmission type	Direct

Screw compressor type	GHH CF 1000H
Air filters	2 pcs, dry type
Fuel tank	890 litres

HYDRAULIC SYSTEM	
Number of gear pumps	2pcs. for PTO
Number of piston pumps	3 pcs. for drilling, tramming, boom and pipehandling, dust collector
Filtration rate	10 micron
Cooling capacity	Up to +50°C ambient
Hydraulic oil tank	290 l
DTH hammer lubrication device	SLU 50

CONTROL SYSTEM	
Control system type	PLC controlled proportional electro- hydraulics
Tramming/boom/ drilling control	PLC controlled
User interface	Electro-proportional joysticks and touchscreen
Control system diagnostics	Graphical flow chart type
Drilling control system type	iTorque
Half percussion/minimum percussion	Three adjustable flushing and percussion levels
Antijamming system	Standard
Collaring control	Automatic
Preset drilling parameters	Adjustable according to different rock conditions
Auto-stop to preset hole depth	Optional full cycle one hole drilling automatics
Voltage	24 VDC

DUST COLLECTOR	
Dust collector type	X-200-4-D
Capacity/vacuum	76 m3/min at 500 mm WG
Filter elements/material	4 pcs , length 750mm / fiber
Total filter surface	24 m2
Primary cyclone	Standard
Movable suction head	Standard

CARRIER	
Track type	FL 7
Grouser plate width	400 mm
Ground contact length	2450 mm
Ground pressure	1.25 kg/cm2
Ground clearance	360 mm
Oscillation angles	+/- 10°
Tramming force	168 kN
Max. tramming speed	2 / 3.6 km/h

## STANDARD COMPONENTS

Rotary head HTRH6
Chain feed
Pipe changer, indexing carousel type
Fixed boom
Cabin iCAB
Carrier, track mounted
Powerpack, diesel driven, hydraulic pumps and onboard compressor
Dust collector X-200
Hydraulic system, electric load sensing
Control system, PLC controlled proportional electro- hydraulics
Working lights, 9 pcs
Service lights in engine compartment, 5pcs
1 Set Manuals, paper copy
1 Set Manuals, CD rom

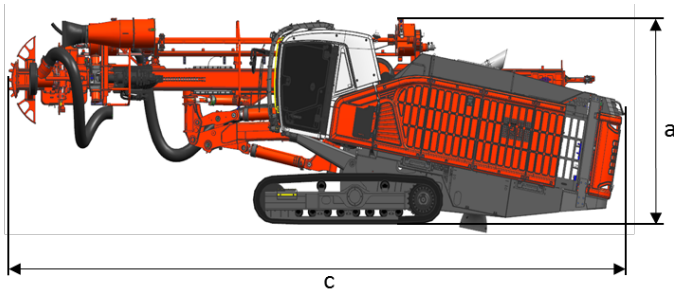
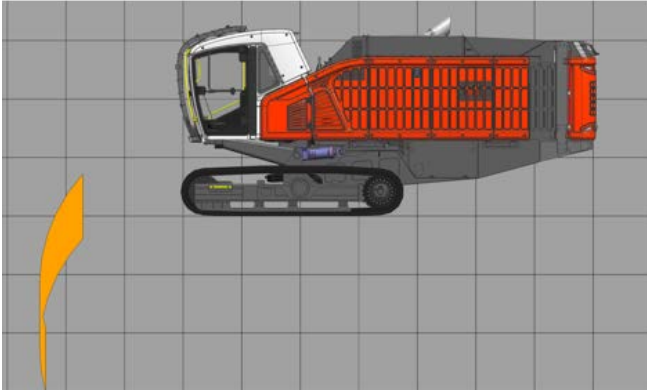
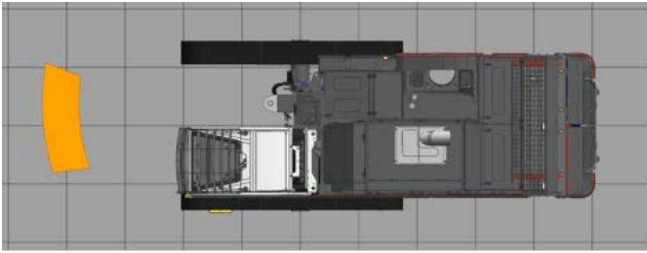
## THE JAWS FOR DRILL STEELS

DRILL STEEL TYPE	DRILL STEEL DIAMETER	RECOMMENDED HOLE DIAMETER
Pipes	89 mm	115 - 127 mm 4½" - 5"
Pipes	102/114 mm	140 - 172 mm 5 ½" - 6 ¾"
Pipes	127/140 mm	152-203 mm 6" - 8"

## SELECTION OF OPTIONS

Alternative seat with 3-point seat belt and air cushioning
H13 Cabin filter, HEPA
Cooler bag in cabin
Radio, 12V,CD,USB, Bluetooth and siriusXM interface
Radio CD/MP3 Bluetooth, Handsfree, DAB
Radio with CD-MP3 player
Reversing camera, RH side view and transportation support camera
Roller blinds for cabin windows
Explosive proof cabin window and floor
Heated mirrors
Single person anchorage
Emergency glass breaker hammer (additional outside of the cabin installation)
TIMi for inclined holes and hole depth measurement
GPS aiming device for TIMi inclined holes
Automatic feed alignment for TIMi
TIMi for inclined holes with TIM3D readiness
Feed to tramping support assist (requires 3D-readiness or TIM3D)
TIM3D drill navigation system
Automatic feed alignment and positioning for TIM3D
Driller's Office planning software (one-year license)
Connectivity 2G GSM / SAT package for MySandvik and SanRemo
SanRemo Premium wireless data transfer for TIM3D
Kit for alternative pipes, each
Drill pipe tool (requires remote control-, or full-radio option)
Thread greasing
Full cycle one hole drilling automatics
Compressor flow control system
MRH6 HD Rotation head, up to 203mm hole size
Central lubrication system Lincoln
Central lubrication system Sandvik
Electric fuel filling pump
Electric hydraulic oil filling pump
Fast fill connection for engine coolant, hydraulic and engine oils
Fast fill connection for fuel Wiggins
Fluid service fill safety lock out
Fire suppression system Sandvik Eclipse, automatic
Fire suppression Ansul (hybrid), automatic
Guides for grousers
Hydraulic rear ground support
Pressure washer (requires water injection option)
Radio remote control for drill pipe tool
Full-radio remote for tramping, drilling and pipe tool
Led lights, 9 pcs
Led lights, 15 pcs
Disengagement clutch for compressor, manual
Extra heat protection for exhaust gas muffler and piping
Fuel powered engine heater, extra large
Jump start device (high current el. socket)
Readiness for extra large fuel powered heater
Dustmizer (requires water injection)
Dust collector noise silencer
Water injection system
Extra manuals, price will be added according to pricing sheet
Drill bit opening device for 4 1/2" - 5 1/8", or 6" - 8" drill bits

## COVERAGE AREA AND DIMENSIONS



### DIMENSIONS

Weight	25 100 kg (55,336 lb) (dry weight)
Width	3.00 m (9.8 ft)
Height	a, 3.5/4.2 m (11.5/13.8 ft), transportation/on site operation
Total length	c, 12.4 m (40.7 ft)

Sandvik Mining and Rock Technology reserves the right to make changes to the information on this data sheet without prior notification to users. Please contact a Sandvik representative for clarification on specifications and options.

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